Work Order ID 52981

October 20, 2009 11:53:40 AM

Item ID: D3457-1
Revision ID: A
Item Name: Washer

Accept

Setup **Start** / **Stop**

Start Date: 21/10/2009 **Start Qty:** 60.00
Required Date: 28/10/2009 **Req'd Qty:** 60.00

Cust Item ID:
Customer:

Reference:

Run **Start** / **Stop**

Approvals: **Process Plan:** BP **Date:** 09-10-20 **Tooling:** ______ **Date:** ______
QC: ______ **Date:** ______ **SPC (Y/N):** ______ **Date:** ______

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp

Draw Nbr	Revision Nbr
D3457	Rev A

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Notes
100 Doosan Doosan Lathe	DOOSAN LATHE **Memo** Turn as per Folio FA589 Rev: AA & Dwg D3457 Rev: A	0.00 0.00	09.10.22
110 QC Quality Control	QC2- Inspect parts off machine FAI/FAIB **Memo**	0.00 0.00	09.10.22 (60)
120 QC Quality Control	QC8- Inspect parts - second check **Memo**	0.00 0.00	SP 09/10/24 (60)

Work Order ID 52981

October 20, 2009 11:53:41 AM

Item ID: D3457-1 **Accept** **Setup** **Start**

Revision ID: A **Stop**

Item Name: Washer

Start Date: 21/10/2009 **Start Qty:** 60.00 **Cust Item ID:**

Required Date: 28/10/2009 **Req'd Qty:** 60.00 **Customer:**

Reference:

Run **Start**

Approvals: **Process Plan:** ____________ **Date:** ________ **Tooling:** ________ **Date:** ________

QC: ______________ **Date:** ________ **SPC (Y/N):** ________ **Date:** ________ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location:______	0.00				09/10/28			(60)
Packaging	**Memo**	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00				09/10/29			
QC	**Memo**	0.00				09-10-28			
Quality Control									

Picklist Print

October 20, 2009 11:53:45 AM

Work Order ID: 52981

Parent Item: D3457-1RevA

Parent Item Name: Washer

Comments:

Start Date: 21/10/2009 **Required Date:** 28/10/2009

Start Qty: 60.00 **Required Qty:** 60.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRINR1.000 Delrin Round Bar 1"		Purchased	No			100	f	53.3311	1.3137			

Warehouse Location	Loc Qty	Loc Code	
Main Warehouse			
MAT	53.33105263		
108757 ✓	28.0010526		1.8'
108804	25.33		

09.10.22

DART AEROSPACE LTD	Work Order:	53981
Description: Washer	Part Number:	D3457-1
Inspection Dwg: D3457 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

[X] First Article [ ] Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
R1.575	+/-0.010	R1.575	✓			
0.030 x 0.030	+/-0.010	.03 x .03	✓			
0.530	+/-0.010	.530	✓			
0.063	+/-0.010	.063	✓			
0.169	+/-0.010	.170	✓			
Ø0.655	+/-0.010	.655	✓			
Ø1.000	+/-0.010	1.000	✓			

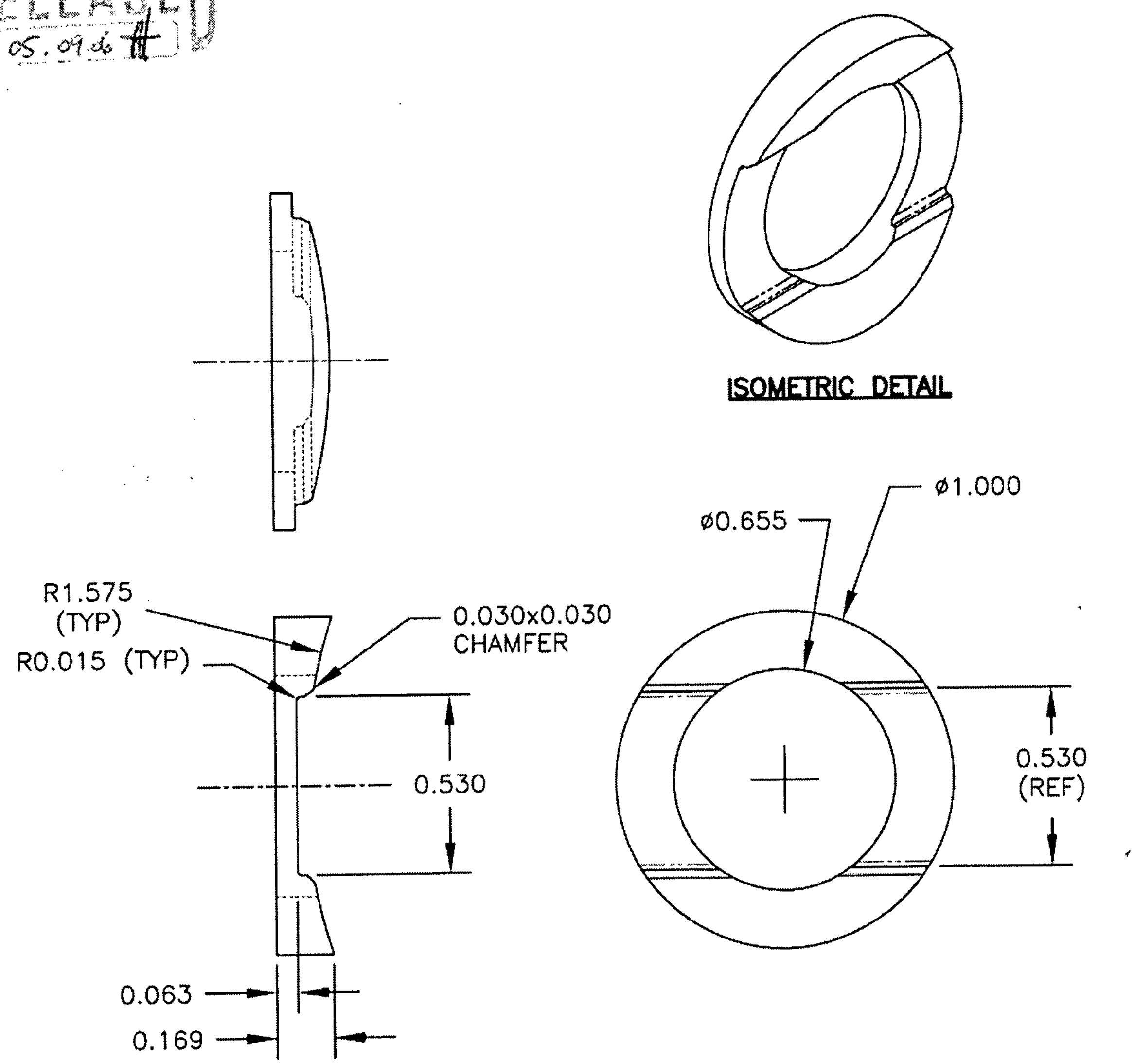
Measured by:	[signature]
Date:	09.10.22

Audited by:	[signature]
Date:	09/10/24

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.11.28	New Issue	KJ/EC [signature]	[signature]

DESIGN CP	DRAWN BY CP	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO. D3457	REV. A SHEET 1 OF 1
DATE 05.09.06		TITLE WASHER	SCALE 2:1
A	05.09.06	NEW ISSUE	



D3457-1 WASHER

1) MATERIAL: DELRIN (DART SPEC. M-DELRIN-R)
2) FINISH: NONE
3) BREAK ALL SHARP EDGES 0.005 TO 0.010
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
5) ALL DIMENSIONS ARE IN INCHES